

Example Calculations

Run Number: M5-1

Date: 6/6/2003

Time: 0751-0858

Emission Calculation Symbols

Required Input Data

PB	=	30.06	barometric pressure, (" Hg)
AS	=	12.57	area of stack, (ft ²)
DN	=	0.221	nozzle diameter, (inches)
TT	=	63	total sampling time, (minutes)
Y	=	0.991	dry gas meter calibration factor
CP	=	0.84	pitot tube coefficient, dimensionless
SQRT DP	=	0.900	average velocity pressure (square root), (" H ₂ O)
DH	=	0.78	average orifice pressure differential, (" H ₂ O)
TM	=	71	average dry gas meter temperature, (°F)
PS	=	0.68	stack static pressure, (" H ₂ O)
TS	=	251	average stack gas temperature, (°F)
VM TOT	=	30.831	volume of gas sampled, (ft ³)
VI	=	314	total moisture collected, (ml)
CO ₂	=	4	CO ₂ in stack gas (dry basis), %
O ₂	=	13.4	O ₂ in stack gas (dry basis), %
CO	=	0	CO in stack gas (dry basis), %
N ₂	=	82.6	N ₂ in stack gas (dry basis), %
MN	=	0.97	total analyte collected, (milligrams)

Fuel Analysis Input

%H	=	12.80	percent by weight of hydrogen in fuel
%C	=	85.20	percent by weight of carbon in fuel
%S	=	0.12	percent by weight of sulfur in fuel
%N	=	0.01	percent by weight of nitrogen in fuel
%O	=	1.84	percent by weight of oxygen in fuel
GCV	=	19595	gross calorific value of fuel, Btu/lb
T STD	=	68	standard temperature, (°F)
P STD	=	29.92	standard pressure, (" Hg)
LP	=	0.001	final leak rate of sampling train, (ft ³ /min)
LA	=	0.02	allowable leak rate of sampling train, (ft ³ /min)

1. Volume of Dry Gas Sampled (DSCF), dry standard cubic feet

$$\text{DSCF} = (\text{VM TOT}) \times (Y) \times \left[\frac{(T \text{ STD} + 460)}{(TM + 460)} \right] \times \left[\frac{(PB + (DH/13.6))}{29.92} \right]$$

$$\text{DSCF} = 30.58 \text{ dry standard cubic feet}$$

2. Moisture In Stack Gas (%H₂O), percent

$$\% \text{ H}_2\text{O} = 100 \times \left[\frac{(0.04707 \times VI)}{[\text{DSCF} + (0.04707 \times VI)]} \right]$$

$$\% \text{ H}_2\text{O} = 32.58 \text{ percent}$$

3. Stack Gas Wet Molecular Weight (MWS), lb/lb-mole

$$\text{MWS} = [(0.44 \times \text{CO}_2) + (0.28 \times \text{CO}) + (0.28 \times \text{N}_2) + (0.32 \times \text{O}_2)] \times [1 - (\% \text{H}_2\text{O}/100)] + (0.18 \times \% \text{H}_2\text{O})$$

$$\text{MWS} = 25.53 \text{ lb/lb mole}$$

4. Average Stack Gas Density (DST), pounds per cubic feet

$$\text{DST} = (0.0458) \times \text{MWS} \times [(PB + (PS/13.6)) / (TS + 460)]$$

$$\text{DST} = 0.0495 \text{ pounds per cubic feet}$$

5. Excess Air (EA), percent

$$\text{EA} = 100 \times [(\text{O}_2 - (0.5 \times \text{CO})) / (0.264 \times \text{N}_2) - (\text{O}_2 - (0.5 \times \text{CO}))]$$

$$\text{EA} = 159.4 \text{ percent}$$

6. Stack Gas Velocity (FPM), feet per minute

$$\text{FPM} = 5129.4 \times \text{CP} \times \text{SQRT DP} \times \text{SQRT} [(TS + 460) / (PB + (PS/13.6))] \times \text{MSW}$$

$$\text{FPM} = 3729.1 \text{ feet per minute}$$

7. Actual Volumetric Flow Rate (Q), actual cubic feet per minute

$$Q = \text{FPM} \times \text{AS}$$

$$Q = 46875 \text{ actual cubic feet per minute}$$

8. Standard Volumetric Flow Rate (Q STD), dry standard cubic feet per minute

$$Q \text{ STD} = Q \times [1 - (\% \text{H}_2\text{O}/100)] \times [(T \text{ STD} + 460)/(TS + 460)] \times [PB + (PS/13.6) / 29.92]$$

$$Q \text{ STD} = 23617 \text{ dry standard cubic feet per minute}$$

9. Isokinetic Factor (IK), percent

$$IK = [5.67 \times (TS + 460) \times DSCF] / [(PB + (PS/13.6)) \times FPM \times TT \times (1 - (\%H_2O/100)) \times (DN^2 \times 0.7854)/144]$$

$$IK = 97.0 \text{ percent}$$

10. Actual Analyte Concentration (C), grains per actual cubic feet

$$C = [0.01543 \times MN \times (T \text{ STD} + 460) \times (PB + (PS/13.6)) \times (1 - (\%H_2O/100))] / (DSCF \times (TS + 460) \times 29.92)$$

$$C = 0.000247 \text{ grains per actual cubic feet}$$

11. Actual Analyte Concentration Corrected To Stack Conditions (Cd), micrograms per actual cubic meter

$$Cd = [1000 \times MN \times (T \text{ STD} + 460) \times (PB + (PS/13.6)) \times (1 - (\%H_2O/100))] / (0.02832 \times (TS + 460) \times 29.92)$$

$$Cd = 564.3 \text{ micrograms per actual cubic meter}$$

**12. Analyte Concentration Corrected To Dry Standard Conditions (Csm), milligrams/dry standard cubic meters
Analyte Concentration Corrected To Dry Standard Conditions (Cs), grains/dry standard cubic feet**

$$Csm = (MN / DSCF) \times 35.31$$

$$Cs = 0.01543 \times (MN / DSCF)$$

$$Csm = 1.12 \text{ mg/dscm}$$

$$Cs = 4.89E-04 \text{ grains/dscf}$$

13. Analyte Emission Rate (ER), pounds per hour

$$ER = 0.008571 \times Cs \times Q \text{ STD}$$

$$ER = 0.099069 \text{ pounds per hour}$$

14. F - Factor (F), DSCF per million British thermal units

$$F = 1000000 \times [(3.64 \times \%H) + (1.53 \times \%C) + (0.57 \times \%S) + (0.14 \times \%N) - (0.46 \times \%O)] / GCV$$

$$F = 8991 \text{ DSCF per million Btu}$$

15. Analyte Emission Rate (EBTU), pounds per million Btu

$$EBTU = 0.0001429 \times C_s \times F \times (20.9 / (20.9 - O_2))$$

$$EBTU = 0.00 \text{ pounds/million BTU}$$

16. Analyte Concentration Corrected to Dry Standard Conditions and 12% CO₂ (C_s 12%CO₂), mg/dscm at 12% CO₂

$$C_{sm12\%CO_2} = C_{sm} \times (12 / CO_2)$$

$$C_{sm12\%CO_2} = 3.4 \text{ mg/dscm @ 12\% CO}_2$$

17. Analyte Concentration Corrected to Dry Standard Conditions and 7% O₂ (C_s @7%O₂), mg/dscm at 7% O₂

$$C_{sm7\%O_2} = C_{sm} \times [(20.9 - 7.0) / (20.9 - O_2)]$$

$$C_{sm7\%O_2} = 2.08 \text{ mg/dscm @ 7\% O}_2$$